

# ECAS

# Electronic Continuing Airworthiness System

(User Preview)

<u>Disclaimer</u>: This document is not intended to be used as a user manual for ECAS, but as a Preview of the systems capabilities. It outlines the basic functions of ECAS and demonstrates how the user interacts with the system.



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### Abstract

In 2005 a new regional airline was established in Greece. Sky Express S.A. started operating niche point to point routes between the Greek islands on 18/30 seater Jetstream 31/41 aircraft.

The maintenance of the particular aircraft could be easily planned on an excel sheet, however, when the airline went onto larger MSG3 aeroplanes, B747 (cargo) in 2006 and MD-80s in 2008, then the need for a proper maintenance planning tool became imperative.

The available software at the time seemed either too trivial (excel look-alike or MS Access) or too complicated and too expensive for what they were doing. The complicated ones were developed by programmers that did not have a clue about the real needs of an aircraft maintenance environment and the simple ones were made by engineers that did not have a clue about programming.

We therefore decided to start building our own software in order to accommodate the new MSG3 aircraft additions into Sky Express' AOC. The specific task was undertaken by a team of aircraft and software engineers, who started building a Modular Programme based on C++ (sub)routines and the real needs of today's airworthiness and maintenance regulatory coexistence.

Following thousands of lines of C++ code and thousands of hours of brainstorming, meetings between the software and aircraft engineers, experimentation and trials of beta versions, we finally arrived at an Integrated Maintenance System, ECAS, which was undoubtedly both a powerful state of the art software and an engineering tool that did exactly what an airworthiness and maintenance environment needed.

ECAS continued to be improved with our next airline project, Minoan Air S.A., a Fokker 50 operator, where new additions were developed, such as a full store control capabilities including generation of Purchase Orders.

Although ECAS for the last 11 years was utilised internally only, the experts that have spent so much time and effort in developing the software, have now decided to start promoting it to other operators as well.

The programmer in charge of the software architecture and the actual coding has the copyright of the software through Cursata ltd. (<u>www.cursata.com</u>) and the authorised distributor is MAV Systems Ltd. (<u>www.modularaviation.com</u>).



# Introduction

ECAS is an <u>Item Related</u> system, meaning that each item on each aircraft, even in stores, is treated individually with its own identity, its own history and its own log and tracking system. It is therefore the item or component that is being under surveillance and not the task (note that the airframe is an item by itself with a part number and a serial number).

In this way it is ensured that no matter where the component goes i.e. is installed from one aircraft to another or from one position to another on the same aircraft or spends time in the stores, the system keeps track of the component and therefore ensures that all tasks related to the component will be performed at the correct hours/cycles/time.

The system is initially loaded by the Continuing Airworthiness Management Organisation with all necessary information, the Operators' Maintenance Programme, all maintenance records of the aircraft and its inventory are entered in the system. After initial loading, in order for the system to perform as designed, it is necessary to be correctly updated by the CAMO and the Part 145 AMO.

The main driver for the system is the <u>Work Orders</u>. Nothing should be performed on an aircraft or component unless a Work Order is raised. The Work Order contains all the necessary information for the system to perform correctly. The Work Orders themselves are driven by the insertion of the <u>Aircraft Technical Log Sheets</u> in the system, i.e. hours and cycles update.

As the ATLs are entered daily, the Work Orders will be raised well before their time and the Maintenance Forecasts will be projected in real time. The system creates automatic Maintenance Forecasts which are continuously updated in accordance with the average last month utilisation of the aircraft. The utilisation averaging can be changed by the user, which enables to perform macro and micro-planning of the maintenance.

In order to achieve the required functionality of the system, every time a new aircraft type is introduced in the operators' AOC or the type Maintenance Programme is revised, the CAMO planner must appropriately update the system.

This is done by the following procedures:

- All hard time components are entered into the system stating part number, serial number and physical position.
- One ABLWO (Audit Background Life Work Order) is raised for each component in order to establish its life relative to the first flight performed in the operator's fleet. For example if the component was overhauled 1000 flight hours before its first flight with the operator, then it's background life in relation to ATL0001 is -1000 F.H. The ABLWOs are always based on the component's Release Documentation (e.g. EASA Form One).



- Each component (including the airframe) is related to the applicable tasks in accordance with the approved Operator's Maintenance programme. The frequency of the tasks (in cycles, hours or days) is fed into the system.
- One ALCWO (Audit Last Carried-Out Work Order) is raised for each component-task pair in order to establish when the particular task was carried out.

When the above are complete, ECAS is ready to safely forecast all schedule maintenance provided it is correctly fed with the daily ATL hours and cycles.

The diagram below outlines the relationship between Continuing Airworthiness Management Organisation, Operator and Approved Maintenance Organisation:



An additional feature to ECAS is EIMS, the Electronic Inventory Management System. EIMS is an add-on, the "Warehouse" function, which can provide full store control capabilities including generation of Purchase Orders.

EIMS keeps track of all Purchase Orders and communicates with the Electronic Continuing Airworthiness System for traceability of parts. The part is traced until it is finally removed from the A/C as unserviceable and returned to the repair shop accompanied by an auto generated Unserviceable Tag.

Additional features, such as reliability analysis, maintenance costing, barcode reading, manhour statistics etc., can be added to ECAS to accommodate the customers' needs.



# The Interface

• Online access from any internet device using the predetermined url and a web browser:

Access		A - 0
O modularaviation.com/beta/		키 ☆
	Login	
	Login	
	Username: MMAV Password:	
	Password, Submit	
	Subini	

• Aircraft usage and user details are shown on the top of each page:

• Aircraft to be displayed can be chosen from the drop down list:





- Fleet Logbook Fokker Fleet Maintenance Manufacturers Setup Part Numbers Inventory Inventory Fleet Maintenance Task Group Airports Workorders Unapproved Pending MEL Create Completed Warehouse Components Store Purchase Orders Locations Contacts Companies Administration Persistance Groups Users Access Views Models Forms Menu SX-BRM SX-BRT SX-BRV SX-BRS SX-MAR
- User friendly, drop down menu has been accomodated for ease of use:



## Fleet

Fleet	Maintenance	Workorders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
Logbook								
Fokker Fle	et							

The Fleet menu provides access to the Aircraft Technical Log Book and is linked with the aircraft online documentation manual (if available).

#### Logbook:

The log book feature provides a facility for storing Aircraft Log Pages, specifically minuteresolution times and landings. Log pages can then be used by work orders for referencing and in maintenance for estimating average flight time and cycles.

- Entry by user for each ATL:
- 1) Takeoff Date & Time
- 2) Landing Date & Time
- 3) Cycles
- 4) Remarks (PIREP, Work performed etc.)

Log Page		Close
Takeoff: 2017-06-23 10:40	Submit	
Landing: 2017-06-23 15:35	Landings: 1	

• System calculates duration of flight and total Flight Hours & Cycles of the aircraft and displays the remarks entered for each ATL.

-	ogbook leet / Logbook		AC C	ycles/Us	-	522/2.43 Nai	Company: Minoan Air S.A. Name: Manos Mavrantonakis			
Fleet	Maintenance	Work	orders	Warehouse	Ha	andover	Administration	SX-BRM	Logout	Help
Logpage 🔻	Descending ▼	Sort			С	reate		Caracter		
Lognago	Takaaff	Landing	Duration	Landings	Haura	Cycles	Remarks	Search:		
Logpage	Takeoff	0			Hours		Remarks			
1407	2013-07-15 16:55 2013-07-15 15:50	2013-07-15 17:15 2013-07-15 16:10	0:20	1	32095:31 32095:11	33430 33429				
1406	2013-07-15 15:50	2013-07-15 16:10	0:45	1	32095:11	33429				
1404	2013-07-15 13:15	2013-07-15 15:25	0:45	1	32094.51	33420				
1403	2013-07-15 11:35	2013-07-15 12:35	1:00	1	32093:21	33426				
1402	2013-07-15 09:45	2013-07-15 12:55	1:05	1	32093.21	33425				
1401	2013-07-15 00:00	2013-07-15 00:00	0:00	0	32091:16	33424	Check of the pressure and return filter magn Check the pressure on the gauges of the po	etic indicators c/o iaw MWO/BR/ table passenger oxygen cylinde	VS/2943. rs checked iaw MWO/BRM/S/29	30.
1400	2013-07-15 00:00	2013-07-15 00:00	0:00	0	32091:16	33424	Inspection of the position of the mechanical p 3day inspection carried out jaw MWO/BRM/S		/o iaw MWO/BRM/S/2948.	
							Inspection of the reservoir hydraulic fluid leve	el c/o iaw MWO/BRM/S/2944.		
1399	2013-07-15 00:00	2013-07-15 00:00	0:00	0	32091:16	33424	Inspection of the magnetic indicators of the c Inspection of the magnetic indicators of the c LH engine oil level checked iaw MWO/BRM/ RH engine oil level checked iaw MWO/BRM/	hip detectors of the reduction ge \$/2941.	arbox and the main oil tank c/o is arbox and the main oil tank c/o is	wv MWO/BRM/S/2945. wv MWO/BRM/S/2946.
1398	2013-07-15 07:00	2013-07-15 07:20	0:20	1	32091:16	33424	RH engine idg indicator inspected law MWO/ LH engine idg indicator inspected law MWO/B LH engine idg oil level checked law MWO/B RH engine idg oil level checked law MWO/BB	3RM/S/2737. M/S/2939.		
1397	2013-07-15 06:05	2013-07-15 06:25	0:20	1	32090:56	33423				
1396	2013-07-13 22:25	2013-07-13 22:45	0:20	1	32090:36	33422				
1395	2013-07-13 21:40	2013-07-13 22:05	0:25	1	32090:16	33421				
1394	2013-07-13 15:30	2013-07-13 16:15	0:45	1	32089:51	33420				
1393	2013-07-13 14:00	2013-07-13 14:50	0:50	1	32089:06	33419				
1392	2013-07-13 12:35	2013-07-13 13:15	0:40	1	32088:16	33418				
1391	2013-07-13 11:20	2013-07-13 12:00	0:40	1	32087:36	33417				
1390	2013-07-13 07:45	2013-07-13 08:05	0:20	1	32086:56	33416				
	2013-07-13 06:55	2013-07-13 07:15	0:20	1	32086:36	33415				
1389										

As an Option, fuel consumption can be stored in order to calculate emission statistics and efficiency.



# Maintenance

Fleet	Maintenance	Workorders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
	Setup	Manufa	acturers					
	Inventory	Part N	umbers					
		Invento	ory					
		Fleet						
		Mainte	nance					
		Task G	roup					
		Airport	s					

The Maintenance menu provides access to the aircraft Inventory (all current components installed on the aircraft as well as the history of each component) and the Maintenace of the aircraft.

#### Maintenance:

- Maintenance has two main functions:
  - 1) Setup Initial tasks that are added to the system.
  - 2) Maintenance Due maintenance based on Last Carried Out and completed Work Orders.

Main Maintenar	tenance	AC	AC Hours/Usage: 32175:21/4:01 AC Cycles/Usage: 33522/2:43 Last Flight: 2017-06-23 10:40 Company: Minoan Air S.A. Name: Manos Mavrantonakis				
Fleet	Maintenance Workorders	Warehouse	Handover	Administration SX-BRM	Logout	Help	
Reference •	Descending  Sort	Create Cop	y Effective From:	▼ Set All Effective			
Reference	Properties	Documentation	Components	Description	h: Threshold	Interval	
MRB: 531000-00-36	Program: Structural Maintenance Arta: FUSELAGE MAIN STRUCTURE Counter: Adframe Task: Univertified Category: Univertified	AMM 32-21-00-210-816	Positions: - [EFF]	FUSELAGE Detailed inspection of the nose landing gear bracket pintle lugs.		50000 Cycles	
MRB: 531000-00-35	Program: Structural Maintenance ATA: FUSELAGE MAIN STRUCTURE Counter: Airframe Task: Unverfied Category: Unverfied	AMM 53-11-00-210-826	Positions: - [EFF]	FORV#RD FUSELAGE Detailed inspection of the front fuselage skin and strips jus forward of window post no. 1.	it 25000 Cycles	25000 Cycles	
MRB: 531000-00-33	Program: Structural Maintenance ATA: FUSELAGE MAIN STRUCTURE Counter: Airframe Task: Univerfied Category: Univerfied		Positions: - [EFF]	FUSELAGE (EXT) General visual inspection of the fuselage skin above the cut-out for the external power supply access panel.	70000 Cycles	10700 Cycles	
MRB: 531000-00-26	Program: Anworthiness Limitations Item ATA: FUSELAGE MAIN STRUCTURE Counter: Airfame Task: Unverlified Category: Unverlified	NDT MANUAL	Positions: - [EFF]	FUSELAGE Special detailed inspection of the skin lap joints at stringer 105 and 153, between sta 3100 and 6675.	82400 Cycles	8700 Cycles	
MRB: 531000-00-25	Program: Altworthiness Limitations Item ATA: FUSELAGE MAIN STRUCTURE Counter: Airframe Task: Univerfied Category: Univerfied	NDT PART 6. 53-10-01	Positions: - [EFF]	FUSELAGE Special detailed inspection of the skin lap joints at stringer 20 and 32, between sta 3100 and the partial pressure bulkhead.	42400 Cycles	5100 Cycles	
MRB: 531000-00-24	Program: Atworthiness Limitations Item ATA: FUSELAGE MAIN STRUCTURE Counter: Arframe Task: Unverlifed Category: Unverlifed	NDT PART. 53-10-02	Positions: • [EFF]	FUSELAGE Special detailed inspection of the skin tap joints at stringer 117 and 141, between sta 6225 and 6675.	50400 Cycles	7200 Cycles	
MRB: 531000-00-23	Program: Anworthiness Limitations Item ATA: FUSELAGE MAIN STRUCTURE Counter: Airfame Task: Unverfied Category: Unverfied	NDT MANUAL	Positions: - [EFF]	FUSELAGE Special detailed inspection of the skin lap joints at stringer 117 and 141, between sta 4550 and 6225.	72800 Cycles	2000 Cycles	
MRB: 531000-00-22	Program: Structural Maintenance ATA: FUSELAGE MAIN STRUCTURE Counter: Airfame Task: Unverlified Category: Unverlified	AMM 53-12-00-210-856	Positions: - [EFF]	FUSELAGE Detailed inspection of the fuselage skin at the connection to the sliding window frame at the lower side.	to 52000 Cycles	18000 Cycles	
MDR: 531000 00 11	Program: Safe Life Item ATA: FUSELAGE MAIN STRUCTURE Counter: Airframe	ALBH 53 10	Positions:	FUSELAGE		73000 Cuelas	-

#### 1) Maintenance – Setup

During the initial setup of the system the tasks are inserted using a specific excel layout that is uploaded to the system and can be used for all aircraft that share the same MP. Applicability for each aircraft can be determined in the same excel file. After initial setup, new tasks can be added by using the Create button:



Task		Submit Close
Type:   Reference:  Parent:	ATA Chapter:	
Other:		
	Title: Part Numbers:	
Program: 🔻	· · · · · · · · · · · · · · · · · · ·	Positions:
Counter:	Add Remove	•
Task:		Add Remove
	Documentation:	-
Threshold Interval	Remarks:	
Hours:	Notes:	
Cycles:		
Calendar:		
Event: T		
Group: 🔻 🔻		

#### 2) Maintenance

Fleet	Mainte	enance Worko	rders	Warehouse			SX-BRM	Logout	Help
	ending 🔻	Sort						arch:	
eference		Description P	osition	Component	Life	Limit	Carried Out	Remaining	Prediction
IRB: 256400-00-01	UNV	BRAKE CONTROL		FOKKER 27 MK050 20207	2017-12-03	5Y	(A) 2012-10-31	-1M -2D	-1M -3D (D)
IRB: 324400-00-10	UNV	Operational check of alternate brake system.		FOKKER 27 MK050 20207	2017-12-03	6M	(A) 2017-05-30	-30	-3D (D)
IRB: 243000-01-03	UNV	BATTERY RESTORATION OF THE BATTERIES	RH LH	4078-8 R01944 4078-8 S04852	1655-50H 2017-12-03 4768:51H 2017-12-03	1000-00H 6M 1000-00H 6M	(A) 1639.05H 2017-05-30 (A) 4752.06H 2017-05-30	983:15H -3D 983:15H -3D	-3D (D) -3D (D)
IRB: 761200-02-02	UNV	AUTO FLT-IDLE STOP OPERATIONAL CHECK OF THE AUTOMATIC FLIGHT-IDLE STOP MECHANISM (SOLENOIDS) ON TH ENGINES.	ε	FOKKER 27 MK050 20207	32175-21H	9.00H	(A) 32164:31H	-1:50H	Today (H)
IRB: 721001-00-02	UNV	ENGINE DETAILED INSPECTION OF THE MAGNETIC INDICATORS OF THE CHIP DETECTORS OF THE REDUCTION GEARBOX AND THE MAIN OIL TANK.	LH RH	3035600 125063 3035600 125081	19098:10H 19189:45H	65:00H 65:00H	(A) 19081:25H 19173:00H	48:15H 48:15H	11D (H) 11D (H)
IRB: 241000-00-02	UNV	IDG OIL SYSTEM DETAILED INSPECTION OF THE INTEGRATED DRIVE GENERATOR OIL LEVEL.	LH RH	3035600 125063 3035600 125081	19098:10H 19189:45H	65:00H 65:00H	(A) 19087:20H (A) 19178:55H	54:10H 54:10H	13D (H) 13D (H)
IRB: 241000-00-03	UNV	IDG OIL SYSTEM DETAILED INSPECTION OF THE DIFFERENTIAL PRESSURE INDICATOR.	LH RH	3035600 125063 3035600 125081	19098:10H 19189:45H	65:00H 65:00H	(A) 19087:20H (A) 19178:55H	54:10H 54:10H	13D (H) 13D (H)
IRB: 291000-00-06	UNV	HYDRAULIC SYSTEM DETAILED INSPECTION OF THE RESERVOIR HYDRAULIC FLUID LEVEL	-	FOKKER 27 MK050 20207	32175:21H	120:00H	32158:36H	103:15H	25D (H)
IRB: 261100-00-02	OPC	ENG FIRE DETECTION Operational check of both engines fir detection and warning system.	e -	FOKKER 27 MK050 20207	32175-21H	125:00H	32158:36H	108:15H	26D (H)
RB: 282300-00-02	UNV	FUEL CROSSFEED SYS Operational check of the crossfeed system.		FOKKER 27 MK050 20207	32175:21H	1500:00H	30900:02H	224:41H	1M 25D (H)
D: 2013-02 CF	UNV	First Stage Powr Turbine Blade Failure. Within 60 months from the effective date of this AD or any time when the affected engine is disasembled and accessed perform a one time	-	FOKKER 27 MK050 20207	2017-12-03	5Y	(A) 2013-01-31	1M 28D	1M 28D (D)
		terrested of the effected PTA blocks							

Maintenace is a colour coded view of all due maintenance based on the component last carried out and interval of each task. The user can decide when each workorder should be raised in order for the Part-145 organisation to be able to access such workorders. This is done by selecting a task, choosing the Part-145 organisation that will perform the task and pressing the Issue Workorder button.



Task Type: Audit		Delete Audit Submit Close
Task Information	Issue Information	Last Carried Out
Task Reference: 256400-00-01	Performed By:           The performed By:	Workorder Reference: ATP/2253
Component: FOKKER 27 MK050 20207 Status:	Due Date: Issue Date*: 2017-10-31 * only if different from today	Hours: Cycles:
	Critical Item:	Date: 2012-10-31 00:00
	Issue Workorder	Issue Task Audit

#### Inventory:

Using the stored log pages and the work orders that were signed to install or remove each component, the system automatically generates individual component log pages. This includes propeller and engine log pages. This information is further used to generate a component history and by maintenance to generate tasks relating to life limited parts and overhaul or HIS. Since Inventory and Maintenance are not independent, removing a component automatically changes the forecast information but also informs of any error as it knows how many of each component need to be in the aircraft at any given time.

#### **Maintenance Optional Features:**

**Forecast:** A maintenance forecast works by estimating when tasks need to happen with the highest degree of accuracy. ECAS uses live data coupled with a season modifier to calculate how many hours and cycles an aircraft does. While other systems treat maintenance and the inventory separately, ECAS treats tasks as component-centric. Using the stored log pages and work orders, as well as the approved Maintenance Program, intelligent forecasts can be generated that take the actual usage of the aircraft in to consideration. The efficient algorithm used to calculate the forecast needs very little feedback other than the normal activities of the maintenance team. Just by clicking the "sign" button on a work order, the forecast is updated in real time with the information about the task that was completed – needing no further action by CAMO, reducing work load significantly. On top of giving you the aircraft downtime, a forecast can display the maintenance cost and required parts for each future task.

**Reliability:** Using additional work orders and unexpected maintenance events, the system provides reports for the reliability of each aircraft in the fleet. This can indicate repeated problems with certain manufacturers or components and can save money when coupled with an accounting module, as it will provide accurate budgets per aircraft.

**Reports:** Custom reports are provided on every part of the system including inventory, forecasts and reliability. It includes a form designer which creates report and form files that can be used in the system. Add graphics, pictures and any data you need for your company. Third parties can have access to view certain restricted reports, for example the Civil Aviation Authority. Each component has its own log book, history of tasks, documentation and forms. These can be exported when auditing or selling a component.



# Workorders

Fleet	Maintenance	Workorders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
		Unapproved						
		Pending						
		MEL						
		Create						
		Completed						

The Workorders menu provides access to the Work orders issued by the CAMO, the additional Work orders raised by the Par-145 Organisation, Opened Deffered Defects of the aircraft and all completed work orders.

Work orders can be manually issued for any upcoming task, or scheduled to automatically be generated for some tasks i.e. the daily/weekly check. Work orders can be created, viewed, signed and printed by the maintenance team or even third party companies. They can contain anything from references to log pages, other work orders or aircraft manuals.

The line has its own view of upcoming tasks which come directly from the maintenance planner. Once a task has been performed and an electronic work order signed (via e-signature), the planner is updated straight away with the completion time, re-computing the forecast live for the planner to see.

leet	Maintenance	Wor	korders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
				Additio	onal				
Prediction	Due	Issued	Reference	Components	Descr	iption	Workgroup	Signatures	
2D (H)	31861:45 Hours	2015-03-11	MWO/BRS/S/4334 721001-00-01		ENGINE Check of t	he engine oil level.	Mininer s.r.t	I: Manos Mavrantonakis	
1D (H)	31858:55 Hours	2015-03-11	MWO/BRS/S/4331 241000-00-02		IDG OIL S DETAILED DRIVE GE	YSTEM INSPECTION OF THE INTEGRATED NERATOR OIL LEVEL	Mininer s.r.l	I: Manos Mavrantonakis	
1D (H)	31859:30 Hours	2015-03-11	MWO/BRS/S/4330 241000-00-02			VSTEM INSPECTION OF THE INTEGRATED NERATOR OIL LEVEL	Mininer s.r.t.	I: Manos Mavrantonakis	
2D (H)	31861:45 Hours	2015-03-11	MWO/BRS/S/4332 721001-00-01		ENGINE	he engine oil level.	Minliner s.r.l.	I: Manos Mavrantonakis	
27D (H)	31949:45 Hours	2015-03-12	MWO/BRS/S/4342 291000-00-06		HYDRAUL DETAILED HYDRAUL	IC SYSTEM INSPECTION OF THE RESERVOIR IC FLUID LEVEL	Miniiner s.r.l.	I: Manos Mavrantonakis	

A permission system makes sure only authorised workers can sign certain tasks. Different Part 145 users, depending on their permissions, can assign or sign work orders while providing a full work description that can be later reviewed and approved by the CAMO. Documentation directly from the manufacturer can also be printed with the work order.



	s / Completed				s/Usage: 33 t: 2017-06-		: Manos Ma	vrantonakis	e #
Fleet	Maintenance	Work	orders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
Completed •	Descending ▼	Sort					Search:		
Completed	Due	Issued	Reference	Components		Description	Workgroup	Signatures	
ATL: 1441 2013-07-20	32123:16 Hours	2013-07-16	MWO/BRM/S/2999 721001-00-01			ENGINE Check of the engine oil level.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis S: Nikos Manoussogiorgakis	
ATL: 1417 2013-07-17	2013-07-23	2013-07-16	MWO/BRM/S/2995 353000-00-03			PORTABLE PAX OXYGEN Check the pressure on the gauges of the portable passenger oxygen cylinders.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1417 2013-07-17	2013-07-18	2013-07-16	MWO/BRM/S/2994 3D/F27/Mk50			THREE DAY INSPECTION Three days Inspection to be carried out.	Minoan Air S.A.	I: Eli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1417 2013-07-17	2013-07-21	2013-07-11	MWO/BRM/S/2978 324400-00-10			BRAKE CONTROL Operational check of alternate brake system.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1417 2013-07-17	32115:08 Hours	2013-07-11	MWO/BRM/S/2983 612000-00-03			PROPELLER SYSTEM DETAILED INSPECTION OF THE MAGNETIC INDICATOR OF THE PROPELLER ELECTRONIC CONTROLLER.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1419 2013-07-17	32132:18 Hours	2013-07-16	MWO/BRM/S/2997 262400-00-02			BCF TYPE EXTING DETAILED INSPECTION OF THE BCF TYPE EXTINGUISHER IN THE FLIGHT COMPARTMENT.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1418 2013-07-17	32115:08 Hours	2013-07-11	MWO/BRM/S/2985 731102-00-01			ENGINE FUEL AND CTL DETAILED INSPECTION OF THE MAGNETIC INDICATOR OF THE FUEL HEATER FILTER BY-PASS.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1418 2013-07-17	32132:18 Hours	2013-07-16	MWO/BRM/S/2996 291000-00-05			HYDRAULIC SYSTEM Draining of the seal-drain and overflow tank.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1419 2013-07-17	32115:08 Hours	2013-07-11	MWO/BRM/S/2980 716200-00-01			ENGINE AIR INTAKE General visual inspection of the engine intake ducting.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1418 2013-07-17	32115:08 Hours	2013-07-11	MWO/BRM/S/2984 731102-00-01			ENGINE FUEL AND CTL DETAILED INSPECTION OF THE MAGNETIC INDICATOR OF THE FUEL HEATER FILTER BY-PASS.	Minoan Air S.A.	I: Elli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1419 2013-07-17		2013-07-17	MWO/BRM/A/3005 MWO/BRM/S/2994			During 3D insp. found LH LDG light U/S.	Minoan Air S.A.	I: Nikos Manoussogiorgakis A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATL: 1419 2013-07-17	32115:08 Hours	2013-07-11	MWO/BRM/S/2981 716200-00-01			ENGINE AIR INTAKE General visual inspection of the engine intake ducting.	Minoan Air S.A.	I: Eli Kalafati A: Nikos Manoussogiorgakis M: Nikos Manoussogiorgakis	
ATI 1418			MWO/BRM/S/2982			PROPELLER SYSTEM DETAILED INSPECTION OF		I: Elli Kalafati	

The planner is able to Install/Remove components from specific Work Orders, ensuring that all components replaced on the aircraft have traceability.

The components are automatically updated in Maintenance and used in other functions of the system as well.

Workorder MWO/BRM/S/2999		Print Delete Close
Work Description: J/C clout uplift 4 Qts.	Components: Install Component Remove Component Delete Entry	Status: Completed
	•	Logpage: 1441 Date:



# Warehouse

Fleet	Maintenance	Workorders	Warehouse H	landover	Administration	SX-BRM	Logout	Help
			Components					
			Store					
			Purchase Orders					
			Locations					
			Contacts					
			Companies					

The Warehouse menu provides access to EIMS, an add-on of ECAS that provides full store control capabilities including generation of Purchase Orders.

#### Store:

On top of having an inventory of all components required to perform maintenance, the EIMS software allows you to store your entire warehouse. It tracks all components located in the Store as well as the components that leave the aircraft, where they go, and in what condition they are. You can specify location and upload Form-1s or other relevant documentation of a component. It supports serialised items as well as loose consumables. Tags are automatically generated based on the component condition. EIMS can produce reports on what items are needed based on maintenance forecasts and optionally it can automatically create purchase orders to be approved by a member of staff if the stock is low.

Store Warehouse / Store	,		A	AC Hours/Usage: 32175:21/4:01 Company: Minoan Air S.A AC Cycles/Usage: 33522/2.43 Name: Manos Mavranton Last Flight: 2017-06-23 10:40						
Fleet Maint	enance	Workorders	Warehou	use	Handover	Administration	SX-BRM	Logout	Help	
Description 🔺	Manufacturer	Barcode	New Status	Delete	Edit Print Part Number	Files Actions	Search:	Location	Expiry	
LIGHTS	AEROSPACE	burcouc	otatas		r urt muniber	ochar Hallo	auticity a	Location	05-01	
BATTERY PACK EMERG LIGHTS	GRIMES AEROSPACE	1104	Unserviceable	No	61-0478-1	10579	0/1	HER/US		
BATTERY PACK EMERG	GRIMES AEROSPACE	1231	Unserviceable	No	61-0478-1	MA006	0/1	HER/US/A		
BCF FIRE EXTINGUISHER	Unknown	951	Unsalvageable	No	BA22593-3	035460	1/1	HER/SCRAP/D		
Bearing	MILITARY STANDARDS PROMULGATED	190	Serviceable	Yes	MS14104-7	N/A	1/1	HER/1B2		
Bearing	Fokker	872	Unsalvageable	No	F0N6-8149-6A	N/A	1/1	HER/SCRAP/A		
Bleed Pressure Transducer	Unknown	1032	Serviceable	Yes	APT-9-1000-50GW	3961-1-100	0/1	HER/1A1		
Bleed Pressure Transducer	Unknown	1141	Unsalvageable	No	APT-9-1000-50GW	5575-4A-108	1/1	HER/SCRAP/B		
Bolt	Fokker	19	Serviceable	Yes	F0N2-1611V03-18	147048	68/84	HER/1B1		
Bolt	National Aerospace Standards Committee Aerospace Industries	25	Serviceable	Yes	NAS1581F3T2	44276	92/98	HER/1B1		
Bolt	Fokker	93	Serviceable	Yes	ST3403-15		9/9	HER/1B1		
Bolt	Military Standards	59	Serviceable	Yes	MS21250-06020		0/10	HER/1B1		
Bolt	Fokker	16	Serviceable	Yes	F0N2-1611V03-03	560228	29/51	HER/1B1		
Bolt	Fokker	15	Serviceable	Yes	F0N2-1611V03-06	F564713	51/51	HER/1B1		
Rolt howing 1 to 1,147 of 1,1	National Aerospace Standards 47 entries	242	Sanvinashla	Vae	NASSE03-1	N/A	97/100	HER/1R1		

Different stores for different locations can be created and accessed independently or all together, allowing the user to find a component even if it is located at a different line station.



#### **Purchase Orders:**

#### ECAS PREVIEW



#### Purchase Orders can be generated and printed in pdf format through EIMS.

	urchas /arehouse / Pur	se Orders	AC C	lours/Usage: Sycles/Usage: Flight: 2017-0	33522/2.4	3 Nar	npany: Minoan A ne: Manos Mavra	antonakis	5 46
	Fleet Mair	ntenance Workorders	Warehouse	Handov	er A	dministration	SX-BRM	Logout	Help
			New Do	elete Edit	Print F	iles Actions	Search:	Status	
	Reference v				V		Type		
r F	PO/648 PO/647	MSI Aircraft Maint. Services Intl Gmb MSI Aircraft Maint. Services Intl Gmb		2016-01-1 2015-12-1		os Mavrantonakis os Mavrantonakis	Repair Outright	Authorised / Un Received / Paid	
T T	PO/647	SAMCO Aircraft Maintenance B.V.	Π	2015-12-1		s Mavrantonakis	Repair	Received / Paid	
Ŧ	PO/645	SAMCO Aircraft Maintenance B.V.		2015-09-2		s Mavrantonakis	Repair	Gancelled	
т Г	PO/644	Greek Air		2015-09-1		s Mavrantonakis	Outright	Received / Paid	
r	PO/643	Apella S.A.		2015-09-1		s Mavrantonakis	Outright	Received / Paid	
, Г	PO/642	ROEDER-PRAEZISION		2015-09-0		s Mavrantonakis	Repair	Received / Paid	
т	PO/641	TP AEROSPACE SOLUTIONS		2015-08-3		s Mavrantonakis	Outright	Received / Paid	
Ŧ	PO/640	TP AEROSPACE SOLUTIONS		2015-08-3	1 Mane	<del>s Mavrantonakis</del>	Outright	Gancelled	
т	PO/639	SAMCO Aircraft Maintenance B.V.		2015-08-2	4 Mano	s Mavrantonakis	Repair	Received / Paid	
т	PO/638	SAMCO Aircraft Maintenance B.V.		2015-08-2	4 Mano	s Mavrantonakis	Repair	Received / Paid	
т	PO/637	MSI Aircraft Maint. Services Intl Gmb	н	2015-08-1	3 Mano	s Mavrantonakis	Outright	Received / Paid	
т	PO/636	Vector Aerospace France		2015-08-1	1 Mano	s Mavrantonakis	Repair	Received / Paid	
т	PO/635	TP AEROSPACE SOLUTIONS		2015-08-1	1 Mano	s Mavrantonakis	Exchange	Received / Paid	
Ŧ	<del>PO/634</del>	TP AEROSPACE SOLUTIONS		2015-08-1	0 Mane	<del>s Mavrantonakis</del>	Exchange	Gancelled	
т	PO/633	Scandinavian Avionics		2015-07-3	0 Mano	s Mavrantonakis	Repair	Received / Paid	
т	PO/632	MSI Aircraft Maint. Services Intl Gmb	н	2015-07-1	3 Mano	s Mavrantonakis	Outright	Received / Paid	
т	PO/631	SAMCO Aircraft Maintenance B.V.		2015-07-1	0 Mano	s Mavrantonakis	Repair	Received / Paid	
т	PO/630	Amapola		2015-07-0	9 Mano	os Mavrantonakis	Exchange	Received / Paid	
т	PO/629	Fokker Services B.V.		2015-07-0	7 Mano	os Mavrantonakis	Exchange	Received / Paid	
т	PO/628	Greek Air		2015-07-0	6 Mano	os Mavrantonakis	Outright	Received / Paid	
т	PO/627	MSI Aircraft Maint, Services Intl Gmb	н	2015-06-2	9 Mano	os Mavrantonakis	Exchange	Received / Paid	
т	PO/626	Fokker Services B.V.		2015-06-0	9 Mano	s Mavrantonakis	Outright	Received / Paid	
т	PO/625	MSI Aircraft Maint. Services Intl Gmb	н	2015-06-0	9 Mano	os Mavrantonakis	Outright	Received / Paid	
Ŧ	<del>PO/62</del> 4	Fokker Services B.V.		2015-06-0	8 Mane	<del>s Mavrantonakis</del>	Outright	Gancelled	
low	ina 1 to 648 of 648	8 entries							

Showing 1 to 648 of 648 entries

Purchase Order Ref	Work Order Ref	When was it issu	ied?	Currency	VAT
Quote Reference	Туре	Tracking Reference	e	Tracking Com	pany
Purchase Company	Purchase Contact	Delivery Company	, 	Delivery Cont	act 🗸
Remarks					
New Delete Edit					
<u>New Delete Edit</u> Item# <b>A</b> Descrip	ption 🍦 Serial#	♦ Part# ♦	Qty 🗍	Unit 🔶	Price
		Part# available in table	Qty 🗍	Unit 🔶	Price
		v	Qty 🗍	Unit 🔶	Price
		v	Qty 🗍	🕀 Unit 🌲	Price
		v	Qty 🛓	⊖ Unit ∳	Price
<u>New Delete Edit</u> Item# ▲ Descri		v	Qty 4	Unit 🔶	Price

# The parts ordered through EIMS are linked and track with the store.

A Specific purchase order is marked as received once all parts contained have been entered in the stores.

Purchase orders can also be requested by line staff, which then have to be authenticated and signed by an approved person before they are sent.



# Handover

Fleet	Maintenance	Workorders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
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The Handover menu provides access to a means of communication between line shifts. The username of the person making the entry is recorded providing a time stamp for when the entry was made.

Handover	ver		AC Hours/Usage: 32175:21/4:01 Company: Minoan Air S.A. AC Cycles/Usage: 33522/2.43 Name: Manos Mavrantonakis Last Flight: 2017-06-23 10:40
Fleet I	Maintenance W	orkorders W	arehouse Handover Administration SX-BRM Logout Help
Username	Airport 🖨	Timestamp	New Delete Edit Print Files Actions Search:
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-04-15 17:04:33	Preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-04-09 17:04:23	Preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-03-22 22:03:34	Preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-03-15 20:03:50	Preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-03-13 15:03:38	Preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-03-12 16:03:33	3-Day insp. performed, preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-03-09 16:03:01	3-Day insp. performed, preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-15 08:02:42	MWO4287/4286 c/out night stop KVA.
Vikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-14 23:02:47	Night stop preparation.
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-13 16:02:16	3DAY INSP. MWO/MAR/S/4279, LH ENG. INSR MWO/MAR/S/4282, RH ENG. ISP. MWO/MAR/S/4281, NH IND. REPLACED MWO/MAR/A/4285, ALT. IND. REPLACED MWO/MAR/A/4284, No 2 MLG REPLACED MWO/MAR/A/4283
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-12 16:02:46	Night stop preparation
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-09 18:02:28	3-Day insp. performed, preparation for night stop
Nikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-06 16:02:47	Night stop preparation.
Vikos Manoussogiorgakis	Nikos Kazantsakis	2015-02-04 20:02:23	Night stop preparation
nowing 1 to 404 of	f 404 entries	2045 02 02	

rpoi	<b>tem</b> t				Title									
				•										
******	over 6	Ē	Ē	۱ ۵	* *	ABC -	R. 🖡		<b>•</b>	_ (	5	8	<b>D</b> S	ource
	I				:=   e		Styles	-	For		<u>د</u> ب			
	р													
body														
body														



# Administration

Fleet	Maintenance	Workorders	Warehouse	Handover	Administration	SX-BRM	Logout	Help
					Persistance			
					Groups			
					Users			
					Access			
					Views			
					Models			
					Forms			
					Menu			

The Administration menu provides the administrator with access to determine the users required to work on the system and which functions each user can access.

System users can be granted permissions independently or in groups. The modular nature of the system means that every action, view and model has an independent permission on whether to allow read or write. This allows flexibility in allowing access to different staff types or even third parties.

Access Administration / Access		AC Hours/Usage: 32 AC Cycles/Usage: 3 Last Flight: 2017-06	3522/2.43	Company: Minoan Name: Manos Ma		
Fleet Maintenance	Workorders Wa	irehouse Handover	Administration	I SX-BRM	Logout	Help
	Accounts	Submit	Part 145	Stores		ser
Menu Restrictions	Read	Read	Read	Read	Read	Jei
acas/components						
acas/craft						
acas/fleet		<ul> <li>Image: A set of the set of the</li></ul>			1	
acas/fokkerfleet					<b>(</b>	
acas/handover						
acas/help						
acas/logbook					Image: A start of the start	
acas/maintenance						
acas/setup						
acas/setup/airports						
acas/setup/fleet						
acas/setup/inventory					<b></b>	
acas/setup/maintenance						
acas/setup/manufacturers						
acas/setup/partnumbers						
acas/setup/taskgroups						
acas/ <i>w</i> arehouse						
acas/warehouse/companies						
acas/warehouse/components						
acas/warehouse/contacts						
acas/warehouse/locations						

**Persistence:** The unique persistence system provides targeted regular backups in format neutral compressed files. Important parts of the system are backed up off-site almost every few minutes. The interface allows system admins to backup and restore within seconds, anywhere in the world.



# Technical Implementation

The software solution is fully hosted and provided as a modern web interface based on Angular. A progressive web app also is in development to provide offline caching for mobile devices to store forecasts, work orders and other documentation. A lot of the functionalities are provided as a REST API for the user to extend and for easy integration with other systems. We can also support, if needed, bridging with other systems via XML or EDIFACT. The backend is written in C++14 and provides responses with very little latency. We use a PostgreSQL database for strong referential integrity, but provide a Couchbase caching layer for speed.

# Future Development

We are looking into augmented reality devices that can interface directly with our software and provide line maintenance with a hands-free solution when performing tasks. We are planning to overlay specific information, steps and manufacturer documentation to augment the engineer, save time and ultimately money by optimizing the tasks. Engineers can also collaborate remotely and ask for live assistance from more experienced people in faraway locations.